

Precise, Comprehensive Metrology In the Laboratory or Anywhere





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Banten, and Makassar.

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www.cairnhill.com



V|tome|x C450 High Power/Productivity CT with Metrology



V|tome|x C450

- Compact 450kV CT system for production process control
- Max 3D scanning area Ø 500x1000mm
- Crane for efficient handling of heavy samples up to 50kg
- VDI 2630-1.3-dimensional traceability as standard
- · One-button|CT fully automates the entire CT process, increasing repeatability and reproducibility of CT results
- Velo|CT II Accelerated 3D Reconstruction
- · Measures size, volume, inclusion density, cavities and internal geometries to optimise production
- Significant productivity advantages for parts qualification
- · Ideal for NDT, QA Labs in foundries and 3D metrology
- For automotive, aerospace, additive manufacturing, etc
- · Low maintenance and cost of ownership



Automated wall-thickness







Quick|pick manipulator

Model	V tome x C450	V tome x C Scatter correct / HS	
X-Ray Tube	Closed Bipolar Minifocus Tube, 450kV at 700W/1500W		
Focal Spot Size	0.4mm (max power 700W); 1.0mm (max power 1500W)		
Focus Detector Distance (FDD)	1300mm 1150mm		
Voxel Size Range	100 to 146µm 87 to 139µm		
3D Geometrical Magnification	1.37 to 2X 1.44 to 2.3X		
Spatial CT Resolution	2.5 lp/mm at 130µm voxel resolution referring to ASTM E 1695		
Detail Detectability	Down to	Down to ~100μm	
Measurement Accuracy ¹	20+L/100µm		
Datos x metrology pack (Option)	Surface extraction – automatic generation of surface data Easy calib – module for CT system calibration Calibration object – 1 calibration tool with certificate		
Cone Beam Flat Panel Detector	Dynamic 41/200 or Dynamic 41/100		
Fan Beam Line Detector Array	16-bit 820mm sensitive width, 2050 pixels, 400μm pitch. Linear subpixel-shift axis for resolution improvement and quality enhancement ²		
Dual Detector Configuration ²	LDA and Flat Panel Detector, with detector	shift and easy switching between both modes	
Granite-Based High Precision Manipulator	Two axes (R, Y) manual Z-Axis (300mm)	3 (R, Y, Z) or 4 (R, Y, Z, XB) in HS base Z- auto or HS quick pick + detector shift axis	
Max 3D Scan Area/Weight	Ø 500 x 1000mm H (Ø 270 x 1000mm H Scatter correct) / 50kg	Ø 270 x 310mm H / 10kg (rotation unit HS) Ø 100 x 125mm H / 3kg (Quick pick gripper)	
Focus Object Distance	650 to 950mm	500 to 800mm	
System Dimensions W x H x D	2310 x 2750 x 2870mm, excluding the console		
System Weight	Approx. 15,000kg		
Datos x CT Software	Highly automated One-button CT, including modules for CT data and workflow optimisation with VG or other 3D evaluation software for metrology and failure or structural analysis		
Filter changer (Option)	Automated change of up to 4 filters for max flexibility and quality at automated batch CT		
Velo CT II Package (Option)	For ultrafast volume reconstruction		
Cabinet Crane (Option)	For ergonomic handling of heavy samples up to 50kg		
Barcode Reader (Option)	For easy sample identification		
Radiation Protection	Full protective radiation safety cabinet per German RöV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.		
¹ Measured as deviation of s	nhere distance in tomographic static mode SD(TS) ne	r VDL 2630 ² Not for Scatterloorrect and HS	

leviation of sphere distance in tomographic static mode SD(1S) per VDI 2630. Not for Scatter correct and HS

Industrial X-Ray Computed Tomography



V|tome|x M Hi-Resolution Microfocus X-Ray CT

Award-winning mid-size stabilised cabinet, versatile high power, hi-resolution microfocus XCT with 180kV/20W nanofocus option, ready for VDI 2630-1.3-Dimensional Length Traceability



- High power 300kV/500W or 240kV/320W unipolar microfocus tubes with ${<}1\mu m$ detail detectability
- Dual|tube pre-configured for 180kV/20W nanofocus option
- Temperature-stabilised tube and cabinet
- Metrology|edition: VDI 2630-1.3 traceable certification
- Very high image quality at up to 30fps, extremely fast acquisition via Dynamic 41 series detector array
- · Long|life filament up to 10x increased lifetime
- · Diamond window for 2x faster data acquisition



Without (L) / With (R) Scatter|correct screw scan comparison

<u>Ground Breaking Option</u> Scatter|correct: Advanced cone beam radiation scatter correction for fan-beam image quality at up to 100x faster cone-beam CT acquisition speeds. Ideal with 400x400mm² Dynamic 41 flat panel detectors.

V|tome|x M Metrology|edition (Option) – Measures accurately up to 3.8+L/100µm







True|position / Ruby|plateBall Bar CFC with sphere
(24, 48, 72, 96 and 120mm L)Datos|x metrology checks to verify VDI 2630-1.3 performance
using calibrated artefacts above

<u>Metrology Pack</u> incl. vibration-insulated manipulator, long-term stabilised X-ray tube, two calibration test phantoms, Datos|x *Click & Measure CT, Metrology*, Automatic Voxel Calibration (auto-calibrates voxel size for whole travel range of the magnification axis) and ASTM 1965 CT system performance (image monitoring, determination of Modular Transfer Function (spatial resolution) and Contrast Discrimination Function (sensitivity, inverse of CNR) in %).

Production |edition (Option) - Collaborative robot for high-throughput parts handling



The future is now, and it's fast. WT's industrial CT portfolio provides the ease of use, repeatability, and reproducibility needed to reduce scrap caused by defects and ensure productivity and quality. With highly automated systems, minimise the human factor and ensure up to 100% production control!

Add-on a collaborative robot to automate sample loading and achieve higher throughput and productivity with reproducibility.



Phoenix V|tome|x M Neo^{NEW!} Precision meets Productivity



All premium features such as proprietary Scatter|correct technology, High-flux|target, exclusive Dynamic 41 detectors, and options for Automated Defect Recognition (ADR) with X|approver and a new standardised interface for integration into automated workflows with robotic and at-line inspection solutions.

Phoenix V|tome|x M Omni

- · Variable Focus-Detector-Distance (FDD) for improved scanning results at reduced scan time
- High coverage of applications
 - Samples up to 500mm Ø at \leq 700mm in height or up to 740mm in height Ø in diameter
 - Sample weight up to 75kg
- Improved Metrology performance referring to VDI2630-1.3
- New tube orientation for improved image acquisition
- New cabinet design to offer best-in-class flexibility and user options:
- Load samples from the top or front to enable usage manually or with a crane or robot
- Increased accessibility to core components for maintenance and repair
- · New integrated dashboard system status, health monitoring and troubleshooting
- · New standardised interface for integration into automated robotic and other at-line inspection workflows



Variable FDD 280-900mm



Phoenix V|tome|x M Omni is well prepared to operate in the highest throughput scenarios



V|tome|x S Compact High Power Micro/Nano-focus XCT Platform







Dual tube configuration

- High power 240kV/320W microfocus tube
- Dual|tube configuration for 180kV/20W nanofocus tube option
- Long|life filament for up to 10x increased lifetime

· Diamond|window for two times faster data acquisition

- Large-area Dynamic 41|200 with superior image and result quality with extremely high dynamic range > 10000:1
- High dynamic temperature-stabilized DXR detector for fast CT acquisition and brilliant live images (option)

V|tome|x S

Model	V tome x M300	V tome x M240	V tome x S240
X-Ray Tube	Open directional high-power microfocus X-ray tube, closed cooling water circuit. Optional dual tube configuration for additional nanofocus X-ray tube.		
Microfocus Tube Power	Max 300kV/500W Max 240kV/		40kV/320W
Detector Type	Dynamic 41 200 (4MP) or	Dynamic 41 100 (16MP)	DXR S100 Pro, DXR250RT or Dynamic 41 200
Microfocus Min Voxel Size	Down to $2\mu m/1\mu m$ with $41 2$	200 and 41 100 respectively	Down to 2µm
Nanofocus Tube Option	Optional nanofocus tube	, max 180kV and 20W. Tube e	xchange by a push of a button
Nanofocus Min Voxel Size	Down to 0	.5µm (nanofocus). Detail detec	etability: 0.2μm
Measuring Accuracy ¹	3.8+L/100µm per VDI 263	0-1.3 (Metrology edition)	
Metrology edition Option	Datos x CT package "metrology" + patented 130mm length Ruby plate phantom for 3x faster, automated verification setup of CT scans with higher measurement accuracy		N/A
Scatter correct Option	2D fan beam CT with minimised scatter radiation artefacts. Max scan Ø: 260mm, geometric magnification 1.51x to 100x		
Manipulation	Granite-based precision 4-axis manipulator		Optimised high stability 5-axis metal precision manipulator
Focus-Detector-Distance	800mm with	16" detector	800mm/8" FPD; 930mm/16" FPD
Max Sample Ø x Height	360x600mm; up to 500x600m	nm with limited travel range	260mm @ x 420mmH
Max 3D Scanning Sample	420mmØ x 400mmH		2001111 @ X 420111111
Max Sample Weight	High accuracy CT up to 20kg; Max up to 50kg		10kg
Dimensions W x H x D	2620 x 2060 x 1570mm (D: 2980 with user panel+generator)		2170 x 1690 x 1500mm
System Weight	Approx 7960kg		Approx 4550kg
Temperature Stabilization	Active X-ray tube cooling, temperature-controlled cabinet and temperature-stabilized detector		Active X-ray tube cooling and temperature-stabilized detector
High-flux target Option	2X faster CT scans or	r doubled resolution; X-ray ins	pection power up to 100W
2D Inspection Bundle Option	Tilt and rotation axes for tilte	ed 2D inspection of samples up	to 10kg; Software with Flash! TM
Click&measure CT	Fully automated CT process	chain, included as standard	Option
Helix CT & Offset CT Option	Advanced scanning trajectories for improved scanning volume and data quality; Helix CT for long part scans with fewer artefacts; Offset CT for bigger parts or higher resolution N/A		N/A
Production edition Option	Fully automated with a collaborative robot on request		
Datos x Software	Phoenix Datos x 3D computed tomography acquisition and reconstruction software. Different 3D evaluation software packages for 3D metrology, failure or structure analysis on request		
Analysis Software	Various evaluation packages, such as Volume Graphics for 3D metrology, failure analysis, porosity, transport phenomena, foam structure, fibre composite, etc., on request.		
Radiation Protection	Full protective radiation safety cabinet per German StrSchG/StrSchV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.		
¹ Per VDI 2630-1.3 measured as 0	deviation of sphere distance in tomo for Phoenix V tome x M Metro	graphic static mode SD (TS), with logy edition. L: sample length in n	True position and Ruby plate, valid only



Nanotom M High-Resolution nanoCT® X-Ray CT

Outstanding nanofocus tube, hi-dynamic, hi-resolution DXR digital detector array and advanced algorithms combine to deliver optimal high image quality with detail detectability down to 200nm.





Nanotom M

Measurement of 5 features of injection moulded part with CAD variance.

Nanotom M		
X-Ray Tube	Proprietary open nanofocus tube, max 180kV/20W output, optimised for long-term stability with internal tube cooling.	
Target	Diamond window. Other materials, e.g., molybdenum on request	
Filament	Tungsten hairpin, pre-adjusted plug-in cartridges for fast and easy exchange	
3D Geometrical Magnification	1.4 to 300x	
Best Detail Detectability	0.2µm	
Minimum Voxel Size	0.3µm	
Detector	Temperature stabilised high dynamic DXR500L	
Pixels/Pixel Size	3072x2400 / 100µm	
Manipulation	Granite-based 5-axes manipulator, vibration insulation, precision rotation table on air bearings	
Detector Focus Distance	Variable from 200 to 600mm	
Max CT Sample Size/Weight	240mm Ø x 250mm H / 3kg	
Sample Travel Length Y/Z	250mm/400mm	
Rotation	0° to 360° x n	
Dimensions W x H x D / Weight	1980 x 1600 x 925mm / Approx. 1900kg	
3D Metrology Bundle Option	Temperature stabilised cabinet, high accuracy direct measuring system, Calibration object, Datos x module packages "metrology" and "Click & measure CT."	
Datos x Software	Phoenix Datos X 3D computed tomography acquisition and reconstruction software. Different 3D evaluation software packages for 3D metrology, failure or structure analysis on request.	
Analysis Software	Various evaluation packages, such as Volume Graphics for 3D metrology, failure analysis, porosity, transport phenomena, foam structure, fibre composite, etc., on request.	
CT Reconstruction	Phoenix Datos Velo CT high-speed (up to 6 GPUs)	
Advanced Sample Manipulation Options	Manual XY highly accurate positioning table, tensile & compression testing stage system, and cool stage specimen cooling unit. Or Motorized XY-table with two linear axes	
Radiation Protection	Full protective radiation safety cabinet per German StrSchG/StrSchV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.	

$NanoCT^{(\!R\!)}$ – Closest to Synchrotron X-Ray CT



Image from nanotom m



Image from ESRF Synchrotron

Nanotom M detects minute details with optimised image quality, making it an accessible alternative to limited-availability synchrotron facilities for materials science, micro-engineering, electronics, life sciences, geosciences, etc.



V|tome|x L300 / L450 Large Size Customizable XCT



V|tome|x L300

- absorbing steel parts and large aluminium castings
- Option: 180kV/20W high-power nanofocus X-ray tube Long|life filament option
- 3D Metrology package for dimensional measuring
- · Easy switch between 2D and XCT
- Micro and Nano mode with details down to 1µm



V|tome|x L450

- High-mag unipolar 300kV tube for evaluating high- Optimised metal-ceramic bipolar 450kV/1500W minifocus tube for sharp scans of high-absorbing parts

 - Fast CT via temperature-stabilized Dynamic 41 detector at up to 30fps

Model	V tome x L300	V tome x L450	
Max Tube Voltage / Output	300kV / 500W	450kV / 1500W	
Detail Detectability / Min FOD ¹	Down to 1µm	Down to 2µm	
Min 3D Voxel Resolution ²	2µm		
2D Geometric Mag	1.25 to 238x	1.25 to 400x	
3D Geometric Mag	1.25 to 187x	1.25 to 242x	
Max Object Size / Weight	600mm H x 500mm Ø / 50kg	1000mm H x800mm Ø / 100kg	
Manipulator Type	Granite-based 6-axes manipulation unit		
Detector	16" Dynamic 41 200 (4MP) or in combination with Line Detector Array		
2D X-Ray Imaging	Yes		
3D CT	Yes	2D / CT switch	
Datos x Software	Phoenix Datos x 3D computed tomography acquisition and reconstruction software. Different 3D evaluation software packages for 3D metrology, failure or structure analysis on request.		
System Dimensions W x H x D	4100 x 2600 x 2800mm	6400 x 3900 x 4300mm	
System Weight	22,000kg	65,500kg	
Radiation Protection	Full protective radiation safety cabinet per German StrSchG/StrSchV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.		
¹ Focus Object Distance. ² Proportionate to object size.			



X aminer Easy to Use Entry-Level High-Quality Electronics X-Ray Inspection





Open BGA ball with live CAD overlay and FLASH![™] image optimisation



Flash!TM Electronic specially optimised for electronic applications.

- Unlimited-life 160kV/20W microfocus tube with optional 3D CT even for high absorbing components
- New improved scintillator superior resolution DXR S85 detector—better image high-efficiency inspections
- Comprehensive, fast, intuitive Live CAD overlay software
- Automated real X-ray sample map for easy orientation on the top, bottom and even inside samples
- · Anti-collision sample protection feature
- Economical, small footprint

X|aminer

X aminer		
X-Ray Tube	Low maintenance open microfocus tube, transmission head, 170° cone angle, collimated, Tungsten target rotatable for multiple uses.	
X-Ray Detectors	Waygate Technologies DXR S85 1536 x 1536 pixel CsI detector	
Geometric Magnification	>2100X	
Total Magnification	>91000X	
Best Detail Detectability	0.5µm	
Max. tube voltage/power	160 kV/20 W	
Filament	Tungsten hairpin, pre-adjusted in plug-in cartridges for fast and easy exchange in <20mins	
Manipulator	High-precision vibration-free synchronised five-axis manipulation.	
Max Inspection Area /Sample	410 x 410mm / 510 x 510mm	
Max Sample Weight	5kg	
ovhm – Oblique View Rotation	Adjustable view angle up to 70° n x 360°	
Control	Manual Joystick or mouse control and Automatic CNC mode	
Manipulation Aids	sample X-ray mapping, click'n-move-to function, click'n-zoom-to function, automatic isocentric manipulator movement, active anti-collision system	
Dimensions W x H x D / Weight	1800 x 1900 x 1430mm (D without console and demountable back extension) / 2050kg	
Radiation Protection	Full protective radiation safety cabinet per German StrSchG/StrSchV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.	
Software Configuration (Option)X act BGA check strategy: automated CAD-based analysis of BGA solder check strategy: automated CAD-based analysis of PTH solder joints. automated QFP solder joint evaluation. QFN module: automated inspective solder joints. PTH module: automated pin-through-hole solder joint evaluation 		
CT (Option)	Available as an option for easyfixCT	
Barcode scanner	Manual bar code reader: for product identification	
Tilt / Rotate Unit Option	Tilt $\pm 45^{\circ}$ and rotate n x 360° samples up to 2kg	
Positioning Aid (Option)	Laser crosshair	
Rotation PCB Holder Option	Max Board 310 x 310mm	
XY Table Option	510 x 510mm inspection area without rotation and OVHM	



Microme x / Nanome x neo Hi-Res Micro/Nanofocus X-Ray Inspection







Brilliant DXR-HD live imaging

- Microme|x neo / Nanome|x neo
- Temperature-stabilized digital DXR flat panel detector with active cooling (high dynamic live imaging)
- 180kV/20W high-power micro- /nanofocus tube with up to 0.5μ m/0.2 μ m detail detectability respectively
- + X|act CAD-based μ AXI programming and inspection. Flash!TM (option) for faster, more reliable failure detection.
- Diamond|window for two times faster data acquisition
- CT Upgrade Option for 3D scans within 10 seconds. PlanarCT easy 2D Slice and 3D Volume Inspection

Model	Nanome x neo 180	Microme x neo 180	Microme x neo 160
	nanofocus 180kV/15W	microfocus 180kV/20W	microfocus 160kV/20W
X-Ray Tube	Low maintenance open tube	e with unlimited lifetime, transm	ission type, 170° cone angle,
	collimated, target rotatable for multiple uses		
Target	Diamond window for up to 2 times faster data acquisition Al Window, Optional Diamond window		
X-Ray Detector	High dynamic 200µm pixel resolution detector DXR250RT or Large size 100µm pixel resolution detector DXR S100 Pro detector DXR S85		
Geometric Magnification	DXR250RT: Max 1970x;	DXR S100 Pro: Max 2185x	Max 1970x
Total Mag 27" Monitor/2K	DXR250RT: Max 36,800x;	DXR S100 Pro: Max 40,700x	DXR S85: Max 84,800x; CMOS: Max 96,000x
Best Detail Detectability	0.2µm	0.2μm 0.5μm	
Filament	Tungsten hairpin, pre-a	adjusted in plug-in cartridges for	fast and easy exchange
Manipulator	high-precision	vibration-free synchronised 5-ax	tes manipulation
Max Inspection Area	460x360mm, 610x510mm without rotation table		
Max Sample Size / Weight		680x635mm / 10kg	
ovhm – Oblique View Rotation	continuously ad	justable view angle up to 70°, ro	otation 0° to 360°
Control	Manual Joystick or mouse control and CNC		
Manipulation Aids	sample X-ray mapping, click'n-move-to/-zoom-to functions, automatic isocentric manipulator		
Positioning Aid	laser crosshair Optional laser crosshair		Optional laser crosshair
Anti-Collision System	may be deactivated for maximum magnification (tube touching the sample)		
Dimensions W x H x D / Weight	1590 x 1958 x 2160mm w/o control console. (Transport 1770mmW) / 3250kg		
Dose Reduction	Dose manager, with Shadow target, inside the X-ray tube, enables real-time dose monitoring and up to 60% dose reduction for radiation protection of sensitive inspection samples.		
Image Processing Software	<i>Phoenix X</i> <i>act</i> : inspection software with image enhancement, measuring functions, and fast automated CAD-based programming for automatic inspection. <i>BGA</i> <i>module</i> : Intuitive view-based BGA solder-joint evaluation, including automatic wetting analysis. <i>VC</i> <i>module</i> : Intuitive view-based voiding calculation including multiple dies attach voiding evaluation capability.		
Software Options	<i>Flash!</i> TM image optimisation. <i>PlanarCT module</i> : Non-destructive 2D slice and 3D volume board evaluation including 3D viewer software		
Hardware Options	Tilt ($\pm 45^{\circ}$)/ rotate (n x 360°) unit for samples up to 2kg. Manual bar code reader.		
CT Options	$Datos x$: volume acquisition/reconstruction for 2D/3D <i>CT</i> (via precision rotation unit). Max geometric mag: 100x. Best voxel resolution: 2μ m (depends on sample size and tube type)		
Radiation Protection	Full protective radiation safety US Perf	cabinet per German StrSchG/St Formance Standard 21 CFR Subc	rSchV, French NFC 74 100 and chapter J.



Detectors for High-Performing XCT Systems

Dynamic 41 100	Dynamic 41 200	
Detector for Premium CT results in less time	Detector for improved inspection throughput	
Next generation 410mm x 410mm industrial flat panel detector. Proprietary Endurance TM CsI scintillator		
improving superior resolution/brightness. New photodiode design - 10x improved efficiency; 2-3 times cycle time		
increase without quality impact. Optimised for long-term reliability at high-energy use.		
Double resolution 16MP 100µm pixel size for up to 50µm	4MP 200µm pixel size for up to 100µm feature	
feature detection with mini-focus tubes	detection even with mini-focus X-ray tubes	
Reduced inspection times due to increased detector sensitivity, faster frame rates, larger imaging area, and adaptive		
imaging modes. Dynamic range > 10000:1.		
Proprietary dynamic 41 detector exclusively for Waygate Technologies systems customers.		
Dynamic 41 100 detector as an option for Phoenix V tome x C, M, and L systems and Seifert X cube.		

DXR500L Static Digital Detector Array	DXR250RT 8" Real-Time Digital Detector Array		
307mm x 249mm flat panel detector with 100μm pixel size (7MP). 1.5X virtual enlargement. High-resolution images for the detection of subtle features	200mm x 200mm flat panel detector with 200µm pixel size (1MP). Quick full-resolution 30fps image acquisition. 2x virtual enlargement		
Endurance [™] technology for optimal image quality & lag			
Incorporated temperature controller for stable scans over longer periods, more consistent imaging, and fewer calibrations. Dynamic >10,000:1.			
Aerospace, gas turbine castings, wax, ceramics, metrology, science/geology	High throughput castings, pipes, electronics, manipulation systems		
DXR detectors exclusively available for Waygate Technologies system customers			

All detector specs per ASTM E2597-07.

High-flux target Up to 2X Faster microCT Scans or Doubled Resolution!





- With optimised thermal conductivity for higher power on a smaller focal spot for up to 2 times throughput at the same high resolution
- Provides better CT quality with less noise to improve speed or accuracy
- Option for all Waygate Technologies microfocus X-ray tubes up to 300kV without impacting geometric magnification properties



Flash!TM Advanced Intelligent Image Processing for new NDT Standards!



· High- and low-density details visible in one crisp image



• Highest radiographic inspection image quality available



Oil & Gas



ASC|filter: Adaptive Scatter|Correct Filter Unrivalled Image Quality!



X-Ray Source Sample Collimated Line Detector Step-by-step Rotation + Shift Rotati

Cone beam CT via a high dynamic FPD capturing thousands of slices in parallel generates whole scan volumetric data in one 360° rotation. However, X-rays not along the source-detector path, falling on the detector array, results in scattered radiation yielding image artefacts.

Fan beam CT with a collimated line detector acquires one slice of data at a time without scatter, resulting in high-quality images. The sample is then vertically shifted and scanned. Finally, all the results are

combined. This takes time, while the manipulator movement introduces dimensional error.



• Must be ordered with your system and factory-installed. Upgradeable on existing Scatter correct versions.

• Reduced artefacts for best image quality. Fast and easy data evaluation.

Waygate Technologies' proprietary **Scatter**|**correct** incorporates leading-edge hardware and software advances to significantly correct cone beam scattering, allowing faster high-image resolution scanning with quality and accuracy.

For high scattering materials such as steel, aluminium, composites, and multi-material samples. Significant productivity gains enabling CT to move from R&D to production automation of serial CT inspections. Requires one-time initial correction (teaching scan) per part type, which is then saved for subsequent scatter-corrected scans. Up to 100 times faster than conventional fan beam CT! Ideal for VDI 2630-1.3-dimensional length metrology.

Long|life filament Up to 10X increased lifetime



- lifetime Long|life filament vs standard conventional filament; increases up to 10 times Long|life filament • Standard for all WT X-ray directional type microfocus X-ray tubes up to 300kV (tube current of 3000μA)
- Increased filament operation lifetime at high emission currents; increasing uptime for high through-put scenarios
- Easy-to-change plug-in cathode with pre-adjusted filament: The entire change process takes <20min



Phoenix Datos x Fully Automated CT Data Acquisition Software



- Up to 14 times faster volume reconstruction for accelerated sample throughput with multi-GPU-based reconstruction
- · Click & measure|CT functionality for high throughput
- · Flexible functionality and interfaces for Customized CT
- CT system performance monitoring following ASTM 1695 guideline
- Production mode with One-button|CT functionality and intuitive user interface for improved ease of use
- Now available with Flash!TM as an option

Diamond window for up to 2 times faster hi-res data acquisition

Tube with **Diamond**|window

- Standard non-toxic target for all Phoenix micro- and nano-focus X-ray transmission tubes for 180kV/20W
- Up to 2X faster data acquisition at the same hi-res image
- Improved focal spot stability for long-term measurement
- Less degradation increased high-power target life



Min Focus-Object-Distance 0.3mm. Max mag of high power nanofocus X-ray tubes increased – Min spot size like W/Be target.



Diamond|window

Conventional Beryllium Window

The focal spot has to be wider at higher power to avoid the target material melting. The non-toxic, high thermal conductivity CVD Diamond|window solves this for transmission at 180kV power, allowing smaller focal spots or higher resolution image acquisition up to two times faster for inspecting small features with high-absorbing materials.

PlanarCT Easy 2D Plane and 3D Volume Inspection Module

- For large planar boards (without cutting or fixing), e.g., complex circuit boards
- 2D slice view for better quality than conventional X-ray with overlaying features
- Excellent image quality and high magnification for wide defect coverage
- Slice and ROI CT volume evaluation in any direction with Datos|x 3D|viewer
- Available with Microme|x and Nanome|x. Upgrade option for already-installed systems



Reconstructed PlanarCT slice or multi-slice view of inspection results of a single plane or a whole package without overlaying from other board areas



Complete visualisation and evaluation of multiple slice volumes of THT solder joint defects with Datos|x 3D|viewer





Speed|scan HD 100% Inline High-Speed microCT for Production



Dual manipulator

- Industry-proven fully automated high-speed inline CT system for production process control and optimisation. Automated part handling for 24/7 Speed|scan HD operations at exceptional voxel resolutions down to $25\mu m$
- Large sample size inspections up to 100% of production volume
- Full 3D production control for electronic, automotive, medical devices, batteries, connectors, injection mouldings, and complex assemblies. Advanced AI-based battery anode overhang analysis as well as automatic defect recognition (ADR) for pass/fail decisions and fully automated CT workflows
- Proprietary, rugged microfocus X-ray tube (Inline|edition, 240kV/100W) designed for production environment
- Automated filter|changer for increased flexibility (up to 10 different hardware filters)
- Dynamic41|200p+ X-ray detector for long-term stability and reliability at industrial high-energy use in production, delivers up to 10 times more efficiency and sensitivity than advanced technology 200µm pixel detectors.
- Dual manipulator shortens inspection cycles, reducing loading/unloading wait times

Speed scan HD		
X-Ray Tube Type	Open directional high-power 240kV/100W microfocus tube with closed cooling water circuit	
3D Geometrical Magnification	8X	
Detail Detectability/Voxel size	Down to 20µm/Min 25µm	
Detector type / Focus Detector Distance	Temperature stabilised Dynamic 41 200p+ large area detector with superior image and result quality, 410x410 mm, 200µm pixel size, 2036x2036 pixels (4MP), extremely high dynamic range > 10000:1 / 800mm. Optional Dynamic 41 100 large area detector with superior image and result quality, 410x410mm, 100µm pixel size, 2048x2048 pixels (16MP), extremely high dynamic range > 10000:1	
Max Sample Size/Weight	150mm(Ø) x 200mm(H) / 5kg	
Dimensions W x D x H/Weight	~2310 x 2200 x 2055mm (without external components) / 7250kg	
Max Focus Object Distance	500mm	
Temperature Stabilization	Active X-ray tube cooling temperature stabilised detector	
Production	Fully automated robot-based workflows	
Software	Phoenix Datos x 3D computed tomography acquisition and reconstruction software. WT proprietary Automated defect recognition (ADR) software with a focus on battery overhang detection. Barcode/matrix code reader for part identification. Optional 3D evaluation software packages available for 3D metrology, failure analysis, and structural analysis	
Options	48 GB network attached NAS storage with an air-conditioned PC rack with optional uninterruptible power supply; 2 calibration objects for enhanced accuracy; Click & Measure CT for fully automated CT process chain; Dual-stage manipulation for faster part handling; Flash! TM provides outstanding image enhancement on 2D images; Filter changer with up to 10 filters hosted for automatic filter setting adjustment during part mix scanning	
Radiation Protection	Full protective radiation safety cabinet per German StrSchG/StrSchV, French NFC 74 100 and US Performance Standard 21 CFR Subchapter J.	